

Part #10-610 Skid Plate Instructions

IMPORTANT: Use some form of thread locking compound on all fasteners. #242 Loc-Tite is best.

Remove the stock skid plate.

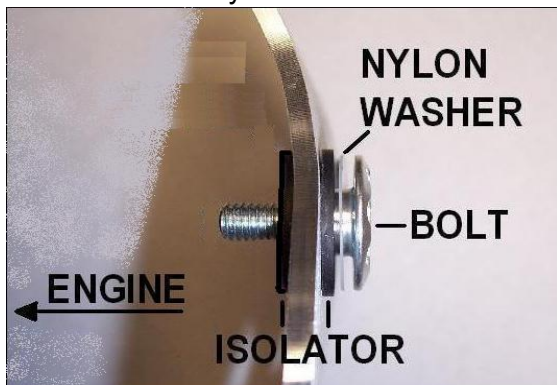
At the rear mount point on the frame crossmember use the 6x30mm bolt to secure the rear mount to the crossmember. Torque bolt to 6ft/lbs.

Install by hand the two isolators into the slotted holes on the front of the Skid Plate.

DO NOT use tools when performing this step to avoid damaging the isolators-i.e. no screwdrivers!

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



FRONT ASSEMBLY EXAMPLE

Position the frame mount bracket into place.



Note-If weld slag impairs fit of the bracket, dress down the slag area with a flat file just enough to allow proper fit.

Use the two stock front skid plate bolts to secure the bracket. Leave bolts finger tight for now.

Position the Skid Plate up against the frame rails and install the two rear mount bolts.

Leave finger tight for now.

Thread the front skid plate bolts into the frame mount bracket. Center the skid plate and tighten the front skid plate bolts to 9-12 ft/lbs.

Place pressure on the skid plate so it mates up against the frame rails and tighten both frame mount bracket bolts to 6 ft/lbs.

Tighten the rear mount bolts to 9-12 ft/lbs.

NOTE-AFTER TORQUING THE FRONT BOLTS SOME DISTORTION OF THE ISOLATORS IS NORMAL.